

# The gas response of hydroxyl modified SWCNTs and carboxyl modified SWCNTs to H<sub>2</sub>S and SO<sub>2</sub>

**Abstract.** H<sub>2</sub>S and SO<sub>2</sub> are important characteristic gases reflecting latent insulated defects in gas insulated switchgear (GIS). The detection of the H<sub>2</sub>S and SO<sub>2</sub> is of great significance to diagnose and assess the operating status of GIS. In this paper, the single-walled carbon nanotubes (SWCNTs) are modified by hydroxyl and carboxyl, respectively. The gas sensing response of the modified SWCNTs to H<sub>2</sub>S and SO<sub>2</sub> are studied. The results show that the sensitivity of SWCNTs modified by carboxyl is higher than that of SWCNTs modified by hydroxyl to H<sub>2</sub>S, the same for SO<sub>2</sub>.

**Streszczenie.** Przedstawiono metodę detekcji H<sub>2</sub>S i SO<sub>2</sub> jako możliwość oceny stanu izolacji przełączników gazowych GIS. Jako czujnik wykorzystano nanorurki węglowe SWCNTs modyfikowane przez wodorotlenki hydroxyl i carboxyl. (Odpowiedź na obecność H<sub>2</sub>S lub SO<sub>2</sub> czujników SWCNT modyfikowanych hydroxylem lub carboxylem)

**Keywords:** Carbon nanotubes, Functionalization, Gas sensor

**Słowa kluczowe:** nanorurki węglowe, czujniki gazu, przełączniki GIS

## Introduction

Gas insulated switchgear (GIS) has been widely used in power systems due to its compact structure, small footprint and high reliability. However, there are some latent insulation faults which have inevitably emerged in the progress of manufacturing, assembly and operation of GIS, resulting in different degrees of partial discharge (PD) which leads to the decomposition of sulfur hexafluoride (SF<sub>6</sub>) gas. It is well known that SOF<sub>2</sub>, SO<sub>2</sub>F<sub>2</sub>, SOF<sub>4</sub>, SO<sub>2</sub>, H<sub>2</sub>S, and HF are produced if there are trace amounts of air and water vapor. These gases are closely related to the degree and type of PD. H<sub>2</sub>S and SO<sub>2</sub> are important characteristic gases of partial discharge produced by latent insulation defects in GIS[1]. Thus, the detection of H<sub>2</sub>S and SO<sub>2</sub> has important significance in the diagnosis and assessment of the state of GIS equipment operations.

Gas sensor is one of the methods used in detecting the decomposition components of SF<sub>6</sub> under PD. Since it is found by Iijima[2], carbon nanotubes (CNTs) have received considerable attention as active elements for gas-sensing devices due to their rich hole structure and high surface to volume ratio; it is also characterized by conductance that can be easily perturbed by interaction with gas molecules. Compared with the conventional gas sensor, CNTs-based gas sensors present outstanding properties such as higher sensitivity, faster response, lower operating temperature, smaller size and a wider variety of detectable gas[3-10].

The intrinsic carbon nanotubes are only sensitive to a few gases such as NO<sub>2</sub>, NH<sub>3</sub> and O<sub>2</sub>, and the sensitivity to other gases is relatively low. The problem of the CNTs-based gas sensor that how to improve the sensitivity, selectivity, response and recovery time need to be solved. In recent years, some studies have shown that carbon nanotubes doped with different atoms or functional groups can make the carbon nanotubes have better adsorption capacity and electronic structure, so it can expand the application range of carbon nanotubes to solve the problem above. Peng etc.[11] have found that the modification on the surface of SWCNTs can change the chemical activity of the SWCNTs wall by ab initio molecular dynamics simulation. If parts of C atoms on the SWCNTs are replaced by B or N atoms, SWCNTs can absorb CO<sub>2</sub> and H<sub>2</sub>O molecules. Yeung etc.[12] have studied the electronic properties before and after Pt-doped SWCNTs adsorbed NH<sub>3</sub> and CH<sub>4</sub>. The data of density of states of system and molecular orbital are obtained by calculation. After adsorbing gas molecules, the electronic structure of Pt-doped SWCNTs was strongly influenced by the gas

molecules, and the gas sensor based on Pt-doped SWCNTs is proposed. In this paper, we perform the experiment that using hydroxyl modified and carboxyl modified SWCNTs to detect H<sub>2</sub>S and SO<sub>2</sub>, the characteristic gases of partial discharge in GIS, respectively.

## Experimental

### Materials

The SWCNTs used in the experiment are purchased from Chengdu Institute of Organic, Chinese Academy of Sciences. The SWCNTs are black powder and the parameters of SWCNTs are shown in Tab.1. Potassium hydroxide, ethanol and other reagents used in the experiment are all analytical grade reagents. The water used in the experiment is deionized water.

Tab.1 Parameters of SWCNTs

Purity(wt%)	Length(μm)	Diameter(nm)	Surface Area(m <sup>2</sup> /g)
>90%	1-3	1-2	380

### Hydroxyl modification of SWCNTs

First, 0.2g SWCNTs are mixed with 4g potassium hydroxide in the ball milling tank, and the appropriate amount of ethanol is added, milling for 15hours. Then the reactants are washed by deionized water to neutral. Finally, SWCNTs are put into the oven under 100°C for use.

### Carboxyl modification of SWCNTs

Carboxyl modified SWCNTs can be obtained by the following steps. First, treat the SWCNTs with the mixture of H<sub>2</sub>O<sub>2</sub> and H<sub>2</sub>SO<sub>4</sub> (volume ratio 1:3). After that, treat the SWCNTs with the mixture HNO<sub>3</sub> and H<sub>2</sub>SO<sub>4</sub> (volume ratio 1:3). Then wash the treated suspension of SWCNTs to neutral with deionized water, and filter the SWCNTs out of the solution with filtration paper whose holes diameter is 0.1μm. At last, put the SWCNTs into the oven under 100°C for use.

### Preparation of SWCNTs based gas sensor

The structure of substrate of SWCNTs based gas sensor is shown in Fig.1. The substrate is made from printed circuit board. The substrate is etched with interdigital copper electrodes. The thickness of the copper is about 30μm, and the width of that is 1mm. The space between the electrodes is 1mm.

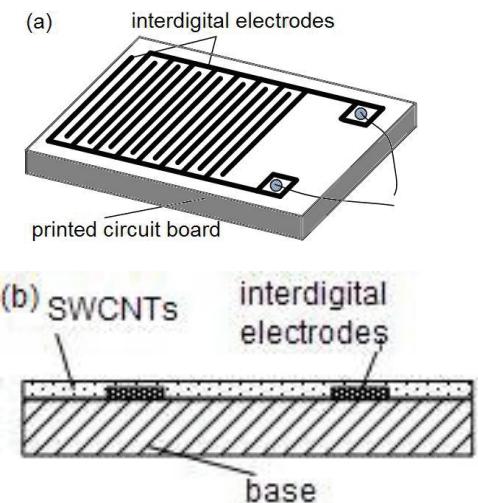


Fig.1. Structures of substrate (a) without SWCNTs; (b)coated with SWCNTs

First, the modified SWCNTs are put into a beaker containing appropriate ethanol solution, after which put the beaker in the ultrasonic device and treat them in it for an hour in order to make the SWCNTs clusters spread out. Then traces of the mixed droplets are dropped onto the surface of the substrate. Finally, the substrates coated with SWCNTs are placed in an oven and bake the substrates at 80°C for two hours. The process is repeated for several times until uniformly dense SWCNTs film appears on the surface. According to the steps above, we fabricate hydroxyl modified SWCNTs and carboxyl modified SWCNTs based gas sensor, respectively.

The resistance of the SWCNTs gas sensor is measured by impedance recorder in the gas sensing experiment. The H<sub>2</sub>S and SO<sub>2</sub> used in the experiment are both standard gases whose concentrations are both 50 μL/L. The experiment is performed at 25°C. The response of the gas sensor S is defined as

$$S = \frac{|R - R_0|}{R_0} \times 100\%$$

where R represents the resistance upon exposure to the test gases and R<sub>0</sub> is the initial resistance measure in vacuum, respectively.

#### Experiment apparatus and procedures

The experiment apparatus mainly include the gas chamber and impedance recorder. The structure of the gas chamber is shown in Fig.2. It mainly includes the cylinder, vacuum gauge, pressure gauge, inlet, outlet switch valve and so on.

The experimental procedures are as follows.

First, turn off the valves of the pressure gauge and inlet, and turn on the valve of the vacuum gauge. Then turn on the vacuum pump.

After a few minutes, turn off the vacuum pump and the valve of outlet, and leave it for 12 hours. Observe the display of the vacuum gauge to check out the air tightness of the cylinder. If the air tightness satisfies, put down the temperature and initial resistance R<sub>0</sub> of the SWCNTs based gas sensor.

Then the standard gas is injected into the cylinder, at the same time recording the resistance R until the resistance does not change any more. At last, the cylinder is drawn into the vacuum.

Following the steps above, the gas response of hydroxyl modified and carboxyl modified SWCNTs to H<sub>2</sub>S and SO<sub>2</sub> are measured, respectively.

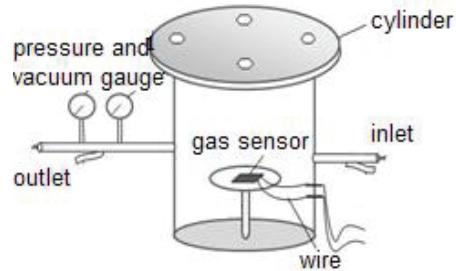


Fig.2. Structures of gas chamber for testing sensors

#### Results and discussion

Infrared spectrum of the hydroxyl modified and carboxyl modified SWCNTs

The surface chemical compositions of the modified SWCNTs are analyzed by the infrared spectrum in order to understand whether the hydroxyl or carboxyl functional groups are connected on the surface of it after modification. Fig.3 and Fig.4 show the infrared spectrum of the hydroxyl modified and carboxyl modified SWCNTs, respectively. The infrared spectrometer used is Nicolet Magna IR 550II.

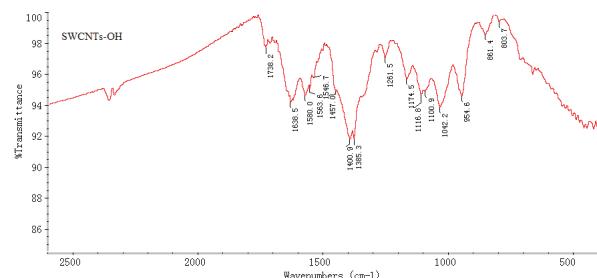


Fig.3. Infrared spectrum of hydroxy modified SWCNTs

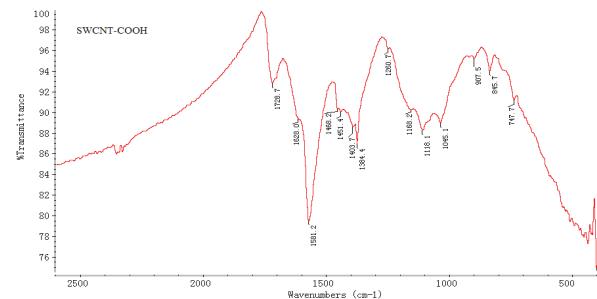


Fig.4. Infrared spectrum of carboxy modified SWCNTs

In Fig.3 there is a peak at 1400 cm<sup>-1</sup>, and it is the bending vibration peak of -OH. What's more, there is also a peak at 1100 cm<sup>-1</sup>, the stretching vibration of -OH. Therefore, we can infer that the hydroxyl is connected on the surface of hydroxyl modified SWCNTs.

As can be seen from Fig.4, a strong characteristic absorption peak appears at 1580 cm<sup>-1</sup>, which is the peak of antisymmetric stretching vibration of COO of carboxylic ion. The absorption peak at 907 cm<sup>-1</sup> is for the outofplane bending vibration of the COH of carboxylic acid. What's more, the peak at 747 cm<sup>-1</sup> is for the variable-angle vibration of COO. Therefore, we can infer that the carboxyl is connected on the surface of SWCNTs modified by carboxyl.

#### Response of the hydroxyl modified and carboxyl modified SWCNTs to H<sub>2</sub>S and SO<sub>2</sub>

The gas sensing response curves of hydroxyl modified SWCNTs to H<sub>2</sub>S and SO<sub>2</sub> are shown in Fig.5. As can be seen in Fig.5, the sensitivities of hydroxyl modified SWCNTs to H<sub>2</sub>S and to SO<sub>2</sub> are 1% and 0.6%, respectively. The sensitivity to H<sub>2</sub>S is approximately twice than that to SO<sub>2</sub>. Fig.6 shows the gas sensing response curves of

carboxyl modified SWCNTs to H<sub>2</sub>S and to SO<sub>2</sub>. The sensitivities of carboxyl modified SWCNTs to H<sub>2</sub>S and SO<sub>2</sub> are 8.4% and 2%, respectively. The sensitivity to H<sub>2</sub>S is almost 4.2 times than that to SO<sub>2</sub>.

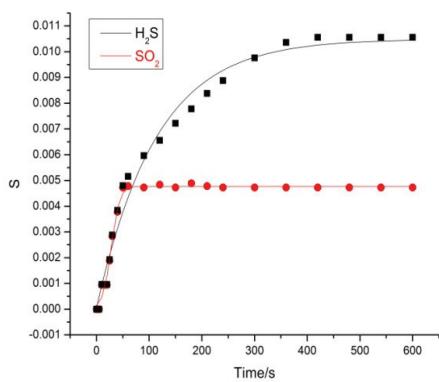


Fig.5. Gas sensing response curve of hydroxyl modified SWCNTs to H<sub>2</sub>S and SO<sub>2</sub>

Comparing Fig.5 with Fig.6, both the hydroxyl modified SWCNTs and carboxyl modified SWCNTs present better sensitivity to H<sub>2</sub>S. What's more, the sensitivity of carboxyl modified SWCNTs to H<sub>2</sub>S is greater than that of hydroxyl modified SWCNTs to H<sub>2</sub>S. It shows the same results to SO<sub>2</sub>.

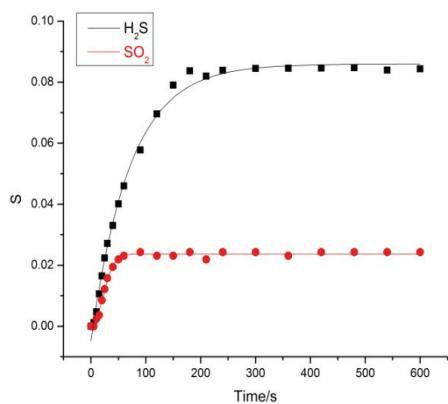


Fig.6. Gas sensing response curve of carboxyl modified SWCNTs to H<sub>2</sub>S and SO<sub>2</sub>

From the aspect of gas sensor response time, the response time of the two kinds of sensors to SO<sub>2</sub> are approximately both 50s. The response time of hydroxyl modified SWCNTs to H<sub>2</sub>S is about 250s, while the response time of carboxyl modified SWCNTs to H<sub>2</sub>S is only 120s. Therefore, compared with the hydroxyl modified SWCNTs, the carboxyl modified SWCNTs show faster response to H<sub>2</sub>S.

## Discussion

The gas sensing response mechanism of the carbon nanotubes is as follows. The Fermi level changes when the carbon nanotubes interact with the gas molecules, leading to the change of the resistance at the macro. When the oxidizing gas molecules interact with the carbon atoms of the carbon nanotubes surface, the electron cloud of the carbon nanotubes surface will tend to the gas molecule, which leads to the charge transferring from the carbon nanotubes to gas molecules. The loss of electrons of the carbon nanotubes increases the concentration of hole carrier, so the conductivity of carbon nanotubes rises. When the reducing gas molecules interact with the carbon

nanotubes, the charges transfer from the gas molecules to carbon nanotubes, occupying the holes of the carbon nanotubes. Therefore, the concentration of carrier decreases, which decreases the conductivity of carbon nanotubes.

H<sub>2</sub>S and SO<sub>2</sub> are both reducing gases, so the conductivity of carbon nanotubes will decrease when H<sub>2</sub>S or SO<sub>2</sub> interacts with the carbon nanotubes. The reducibility of H<sub>2</sub>S molecule is greater than that of SO<sub>2</sub>, so the charge transferring amount from H<sub>2</sub>S gas molecules to carbon nanotubes is more than that from SO<sub>2</sub> gas molecules to carbon nanotubes. Therefore, either the hydroxyl modified SWCNTs or carboxyl modified SWCNTs shows better gas response to H<sub>2</sub>S than to SO<sub>2</sub>.

Both -OH on the surface of the hydroxyl modified SWCNTs and -COOH on the surface of the carboxyl modified SWCNTs present oxidizability, and the oxidizability of -COOH is greater than that of -OH[13]. Therefore, when the H<sub>2</sub>S or SO<sub>2</sub> molecules interact with the two kinds of modified SWCNTs, the charge transferring amount from gas molecules to the carboxyl modified SWCNTs is greater than that from gas molecules to the hydroxyl modified SWCNTs. Therefore, the carboxyl modified SWCNTs shows better sensitivity than the hydroxyl modified SWCNTs to both H<sub>2</sub>S and SO<sub>2</sub>. The reason why the carboxyl modified SWCNTs shows faster response time to H<sub>2</sub>S than hydroxyl modified SWCNTs is also because the stronger oxidation of carboxyl modified SWCNTs to some extent.

## Conclusions

In this paper, intrinsic SWCNTs are modified by hydroxyl and carboxyl, respectively. Two kinds of gas sensors based on the modified SWCNTs are fabricated. The gas sensing response characteristics of the modified SWCNTs to H<sub>2</sub>S and SO<sub>2</sub> which are the characteristic gases of internal latent insulation defects are studied by experiment. H<sub>2</sub>S and SO<sub>2</sub> used in the experiment are standard gases whose concentrations are both 50μL/L. The results show that the sensitivity of both two modified SWCNTs to H<sub>2</sub>S is higher than that to SO<sub>2</sub>. The sensitivity of SWCNTs modified by carboxyl to H<sub>2</sub>S is higher than that of SWCNTs modified by hydroxyl to H<sub>2</sub>S, and the same for SO<sub>2</sub>. What's more, the response time of the SWCNTs modified by carboxyl to H<sub>2</sub>S is much shorter than that of the SWCNTs modified by hydroxyl to H<sub>2</sub>S. In summary, from the aspect of sensitivity and response time, the SWCNTs modified by carboxyl has better gas response characteristics than SWCNTs modified by hydroxyl in detecting H<sub>2</sub>S and SO<sub>2</sub>.

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